



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

Jeld-Wen, Inc.
31725 Highway 97 North
Chiloquin, OR 97624

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Series "DoorCraft Alterna" 6-8 Inswing Glazed Residential Insulated Wood Fiber Door w/sidelites

APPROVAL DOCUMENT: Drawing No. S-2020, titled "DoorCraft Alterna 6-8 Glazed Inswing w/Sidelites", sheets 1 through 7, prepared by R.W. Building Consultants, Inc., dated 4/5/01, bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 00-0211.09** and, consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by **Raul Rodriguez**.



NOA No 02-0130.09
Expiration Date: May 17, 2007
Approval Date: March 21, 2002
Page 1

DoorCraft Alterna

WOOD COMPOSITE DOOR
INSWING 6-8 GLAZED W/AND W/OUT SIDELITES

GENERAL NOTES

1. THIS PRODUCT IS DESIGNED TO MEET THE SOUTH FLORIDA BUILDING CODE 1994 EDITION FOR MIAMI-DADE COUNTY.
2. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
4. IMPACT RESISTANT SHUTTERS ARE REQUIRED
5. DESIGNED PRESSURE RATING SEE TABLE PAGE 1.
6. SIDELITES ARE AN OPTION AND CAN BE IN A SINGLE OR DOUBLE CONFIGURATION.
7. THIS SYSTEM WAS TESTED FOR 2.86 LBS. WATER PRESSURE AS PER ASTM-E331.
8. THIS SYSTEM DOES NOT MEET THE WATER REQUIREMENTS IN MIAMI-DADE COUNTY.

RESIDENTIAL WOOD COMPOSITE DOOR (Common to all frame conditions)

Door Leaf Construction:

Face sheets: .125" thick compressed wood fiber.

Core design: Expanded Polystyrene foam core, with 1.0 to 1.25 lbs. density.

Construction: Glazed type. The wood fiber sheets are glued to the expanded polystyrene, with wood bottom rails and mitered LVL wood top rails. The hinge and latch LVL wood rails are butt jointed to top and bottom rails at corners. Panels are sandwich glazed using a two piece polypropylene lite frame with mitered & welded corners.

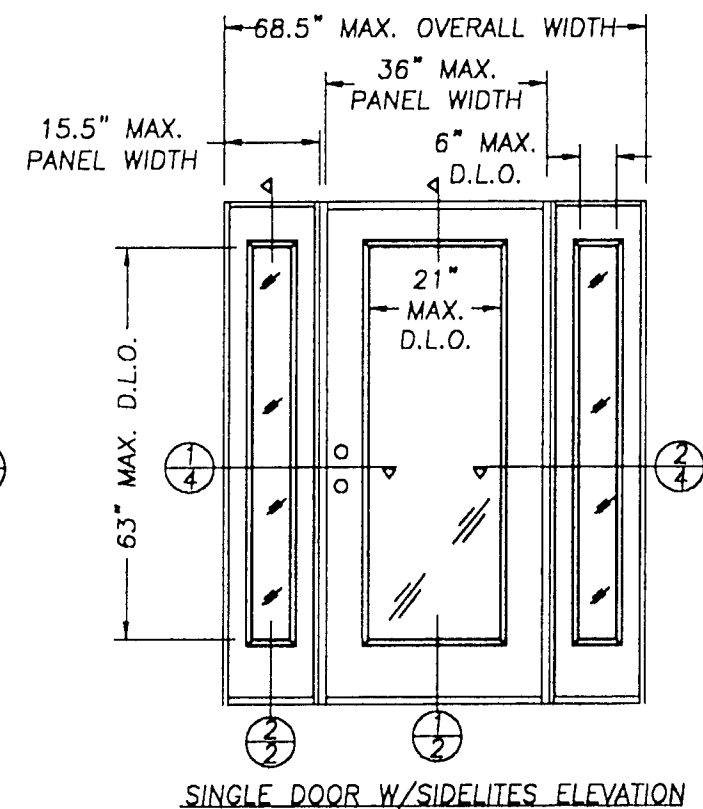
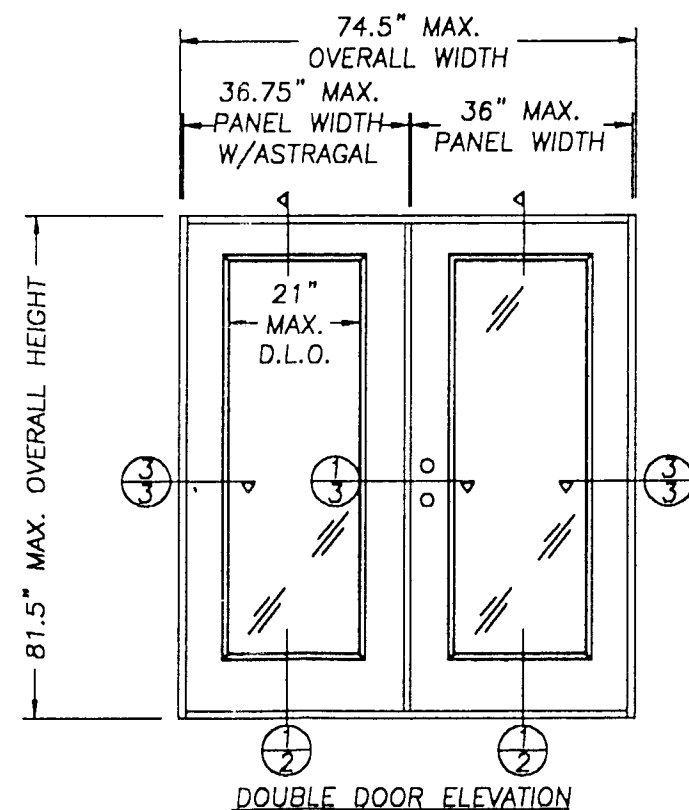
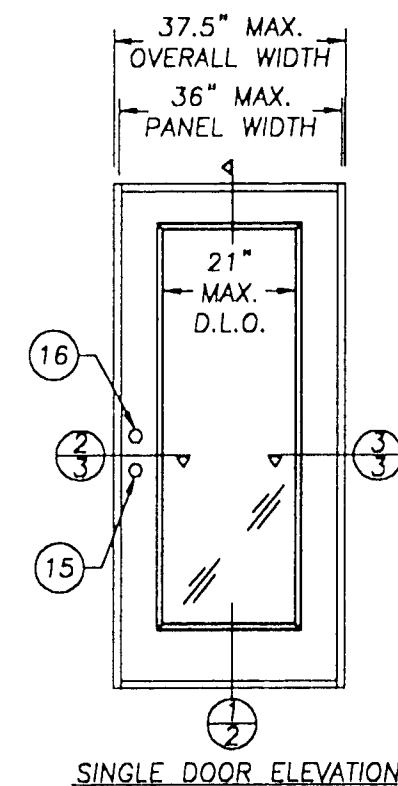
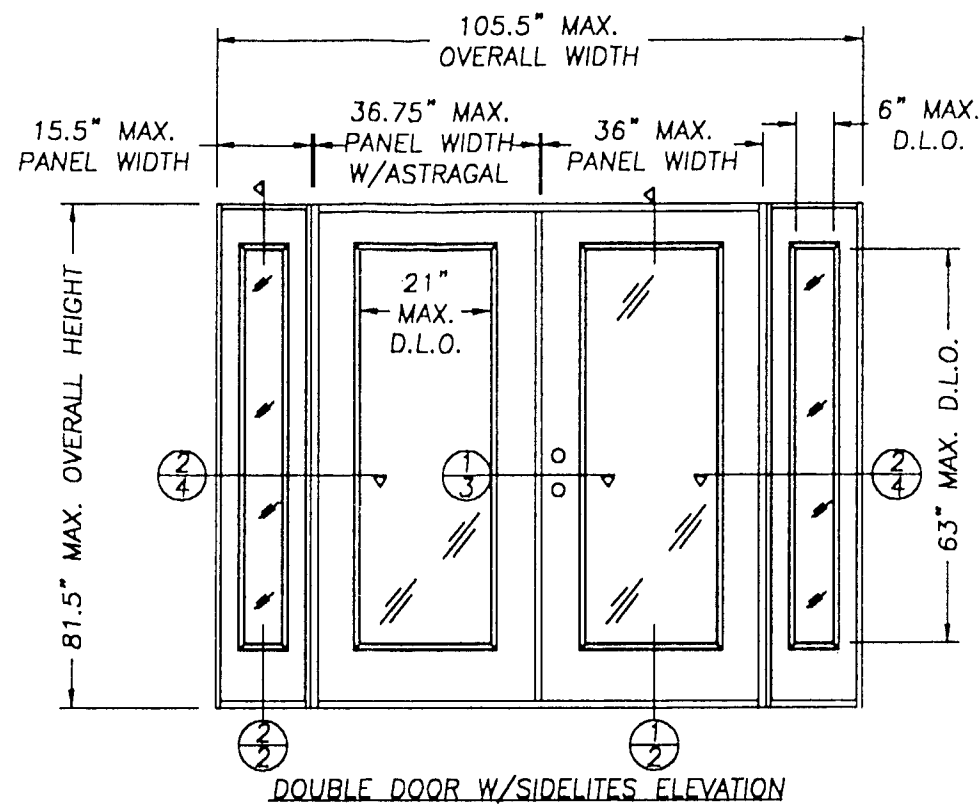
Sidelite Construction: Panels are sandwich glazed using a two piece polypropylene lite frame with mitered & welded corners.

TABLE OF CONTENTS

SHEET #	DESCRIPTION
1	COMMON (GENERAL NOTES, TYPICAL ELEVATION)
2	VERTICAL CROSS SECTIONS & B.O.M.
3	HORIZONTAL CROSS SECTIONS
4	HORIZONTAL CROSS SECTIONS
5	ANCHORING LOCATIONS & GLAZING DETAIL
6	ANCHORING LOCATIONS & DOOR MODELS
7	FRAME COMPONENTS

DESIGN PRESSURE RATING

	WHERE WATER INFILTRATION REQUIREMENT IS NOT NEEDED
POSITIVE	+55
NEGATIVE	-55



ALL DOOR MODELS ARE VIEWED
FROM THE INTERIOR SIDE

PRODUCT RENEWED

ACCEPTANCE No. 02-0130.09
EXPIRATION DATE May 17, 2007
By *[Signature]*
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE
DATE MAY 17, 2007
BY *[Signature]*
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. 00-0211.09

DATE: 4/24/00
SCALE: N.T.S.
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2020
SHEET 1 OF 7

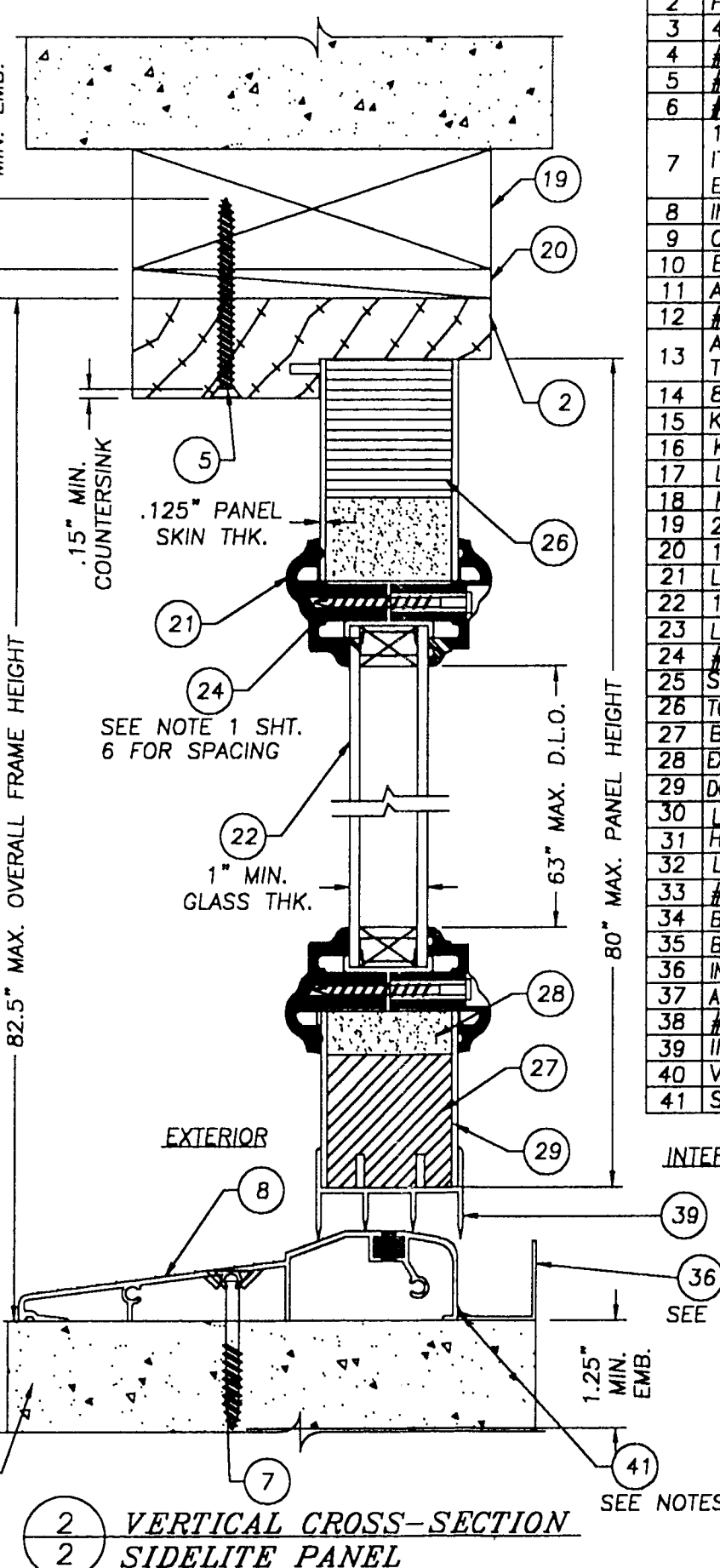
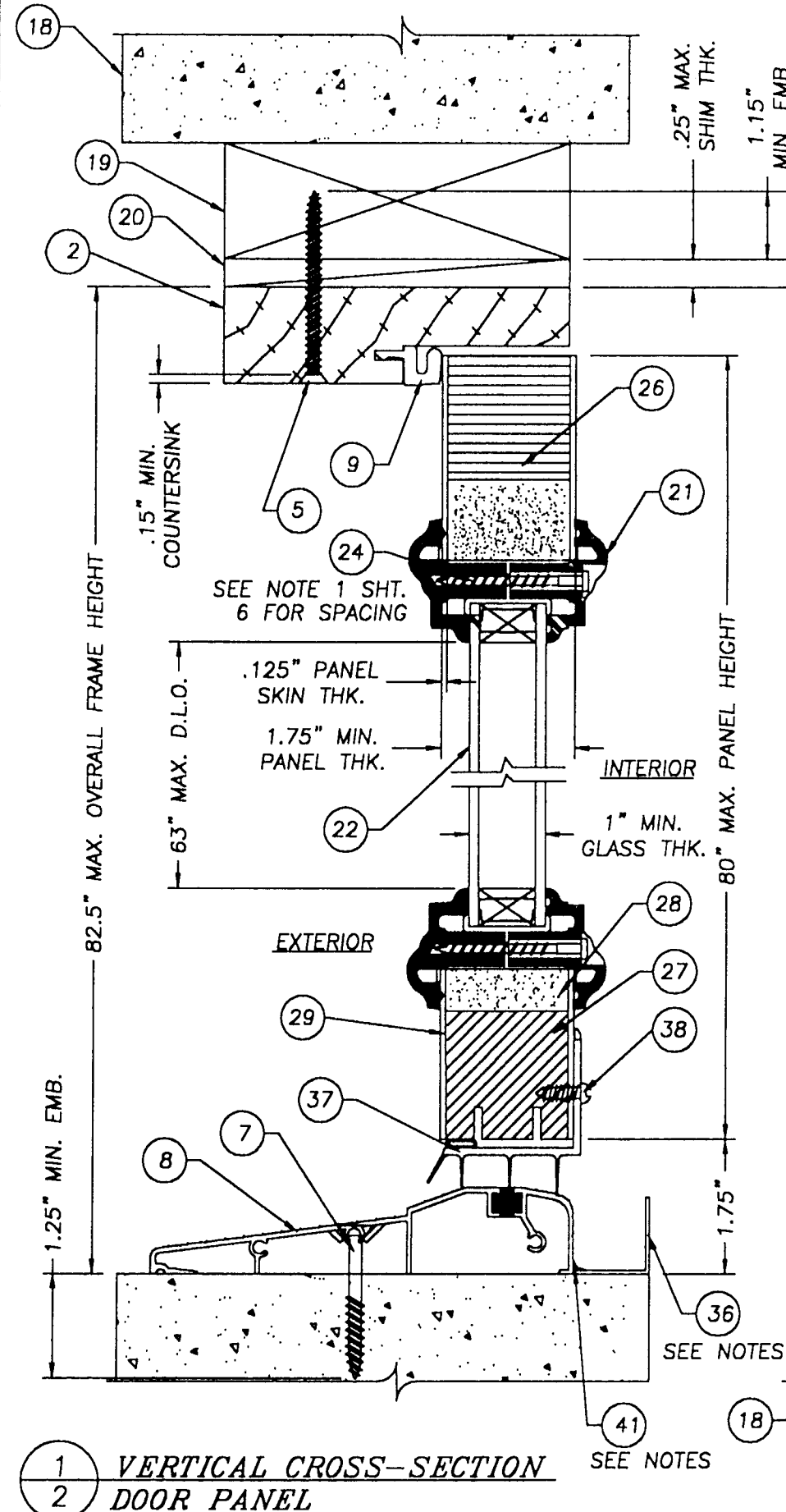
RW BUILDING
CONSULTANTS, INC.
813.684.3831

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILQUIN, OR. 97624
PH. 541.783.2057

PRODUCT: DoorCraft Alterna
6-8 GLAZED
INSWING W/SIDELITES

PART OR ASSEMBLY:
ELEVATIONS AND
GENERAL NOTES

NO.	DATE	GENERAL REVISION	TJH	BY
1	04/05/01			



Item	DESCRIPTION	Material
1	HINGE JAMB (1 1/4" x 4 1/2" PONDEROSA PINE)	PINE
2	HEAD JAMB (1 1/4" x 4 1/2" PONDEROSA PINE)	PINE
3	4" x 4" BUTT HINGE 12GA. (.089" MIN)	STEEL
4	#9 x 1" PHILLIPS FLATHEAD WOOD SCREW	STEEL
5	#8 x 2 1/2" PHILLIPS FLATHEAD WOOD SCREW	STEEL
6	#10 x 1 1/2" PHILLIPS FLATHEAD WOOD SCREW	STEEL
7	1/4" TAPCON OR ITW BUILDDEX TAPCON (NOA # 96-1226.03) OR ELCO TAPCON (NOA # 97-0731.15)	STEEL
8	INSWING THRESHOLD (.051" WALL EXTRUDED ALUM.)	ALUMINUM
9	COMPRESSION WEATHERSTRIP (Q-LON QDS-650)	-
10	EXTRUDED ASTRAGAL (IMPERIAL #ANHRW)	ALUMINUM
11	ASTRAGAL THROW BOLT .031" x 19.25 L.	STEEL
12	#8 x 1/2" L. TYPE "AB" PANHEAD SMS	STEEL
13	ASTRAGAL REINFORCEMENT PLATE LOCATED TOP & BOTTOM OF ASTRAGAL, ATTACHED W/ #14	WOOD
14	8-#6 x 1" PHILLIPS FLATHEAD WOOD SCREW	STEEL
15	KWIKSET TITAN 400 SERIES LOCK	-
16	KWIKSET TITAN 400 SERIES DEADBOLT	-
17	LATCH SCREWS (SEE LOCK INSTRUCTIONS)	-
18	MASONRY WALL	CONC.
19	2x WOOD BUCK	WOOD
20	1/4" MAX. SHIMS	WOOD
21	LITE FRAME (ODL POLYPROPYLENE)	-
22	1" INSULATED TEMPERED GLASS (BY ODL)	GLASS
23	LATCH JAMB (1 1/4" x 4 1/2" PONDEROSA PINE)	PINE
24	#8 x 1 1/2" TEK SCREW (LITE FRAME)	STEEL
25	SIDE RAIL WOOD CAP (FINGER JOINTED)	PINE
26	TOP & INTERNAL RAIL (MITERED LVL PACIFIC WOOD)	LVL
27	BOTTOM RAIL (WOOD)	PINE
28	EXPANDED POLYSTYRENE (1.0 TO 1.25lbs DENSITY BY JELD-WEN)	FOAM
29	DOOR PANEL SKIN (.125" THK. COMPRESSED WOOD FIBER)	-
30	LOCK BLOCK (2.75" x 12" PONDEROSA PINE)	PINE
31	HINGE SIDE RAIL (BUTT JOINTED LVL PACIFIC WOOD)	LVL
32	LATCH SIDE RAIL (BUTT JOINTED LVL PACIFIC WOOD)	LVL
33	#8 x 2" PHILLIPS FLATHEAD WOOD SCREW	STEEL
34	BLANK JAMB (1 1/4" x 4 1/2" PONDEROSA PINE)	PINE
35	BLANK SIDE RAIL (BUTT JOINTED LVL PACIFIC WOOD)	LVL
36	INSWING THRESHOLD ADD-ON WATER RESERVOIR (.046" ALUM.)	ALUMINUM
37	ADJUSTABLE INSWING DOOR BOTTOM SWEEP (.093" WALL)	VINYL
38	#8 x 1/2" LG. TYPE "AB" PANHEAD	STEEL
39	INSWING SIDELITE BOTTOM SEAL (.061" WALL)	VINYL
40	VENTURE GLAZING TAPE (VENTURE #VG 132W)	TAPE
41	SILICONE CAULK	SILICONE

NOTES:

1. THE INSWING ADD-ON WATER RESERVOIR IS ATTACHED TO THE INSIDE OF THE THRESHOLD BY APPLYING A HEAVY BEAD OF CAULK AT THE HORIZONTAL LEG OF THE RESERVOIR AND THE VERTICAL LEG OF THE THRESHOLD.
2. THE RESERVOIR IS ONLY USED TO MEET 2.86psf WATER CRITERIA.

PRODUCT RENEWED

ACCEPTANCE No. 02-0130.09
EXPIRATION DATE MAY 17, 2001
BY [Signature]
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE

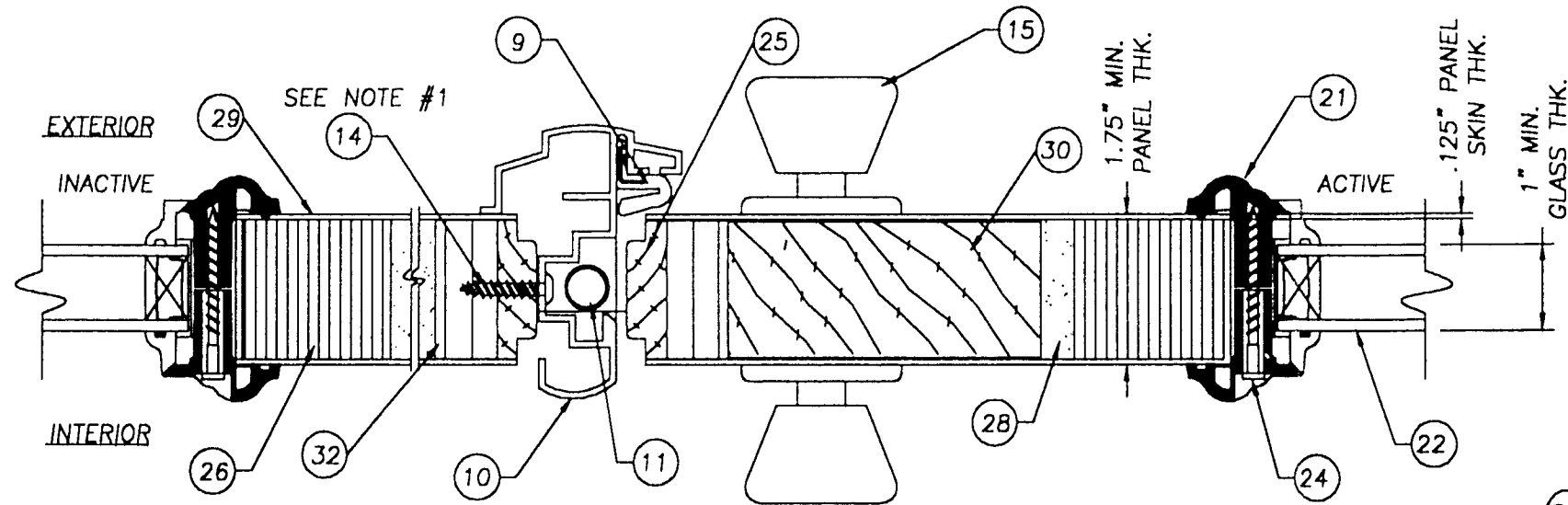
APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE
DATE MAY 17, 2001
BY [Signature]
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. 00-0211.09

DATE: 4/24/00
SCALE: 1/2" = 1"
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2020
SHEET 2 OF 7

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILOQUIN, OR. 97624
PH. 541.783.2057

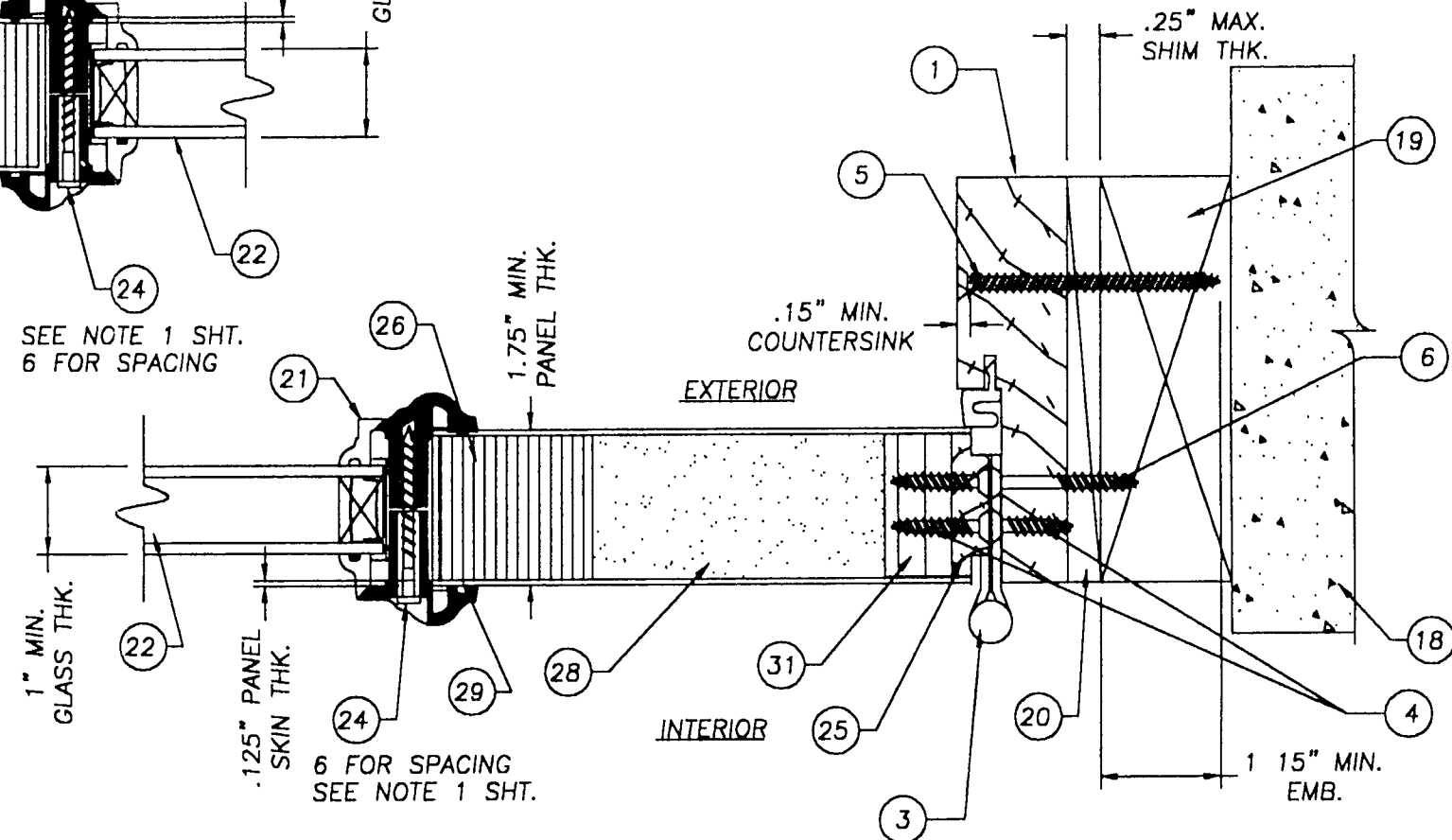
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DoorCraft Alterna		6-8 GLAZED	
		INSWING W/ SIDELITES	
		VERTICAL CROSS	
		SECTIONS & B.O.M.	
NO.	DATE	GENERAL REVISION	REVISIONS
1	04/05/01	TJH	BY

RW BUILDING
CONSULTANTS, INC.
813.684.3831

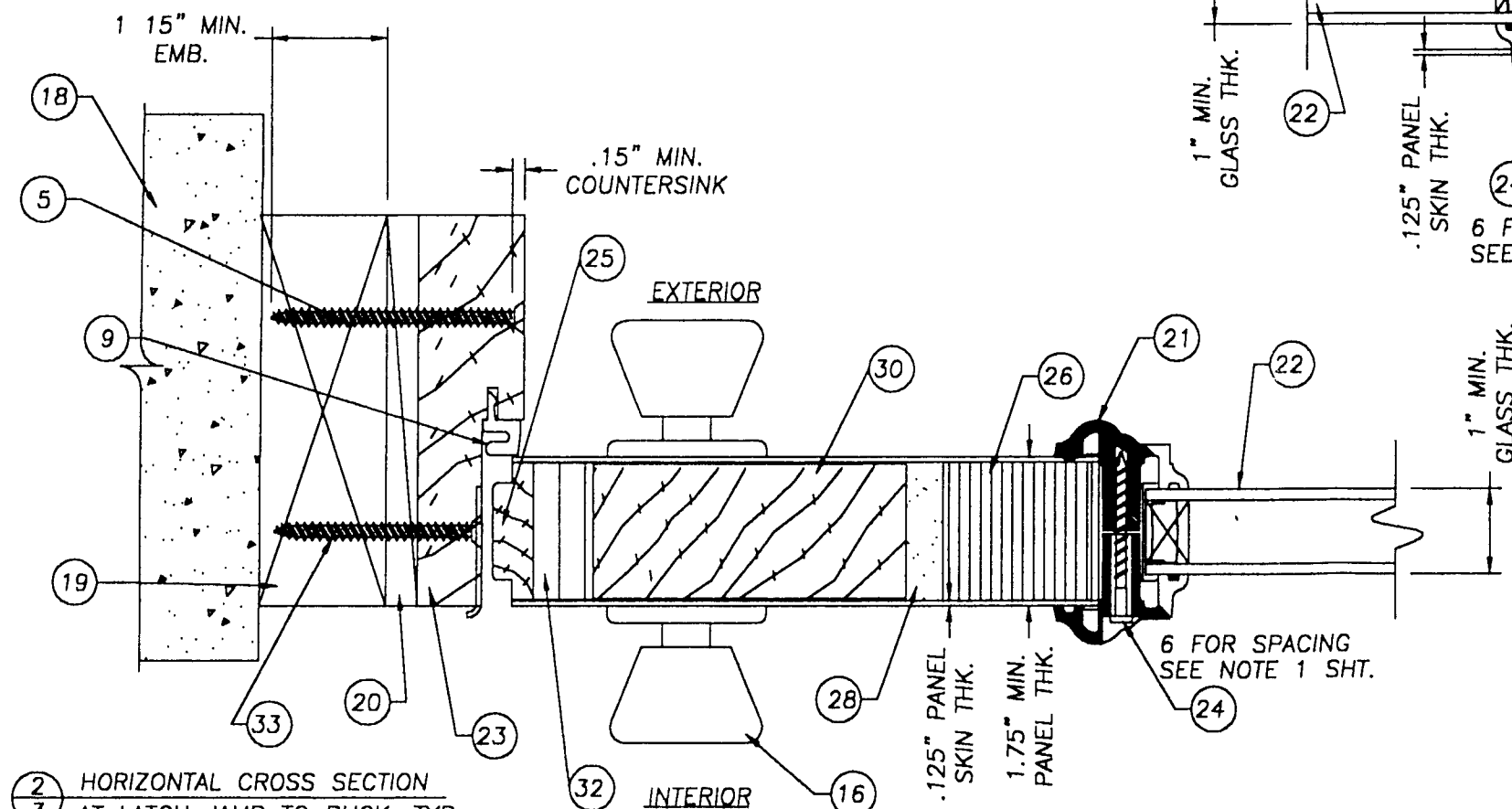


1 HORIZONTAL CROSS SECTION
3 AT ASTRAGAL, TYP.

SEE NOTE 1 SHT.
6 FOR SPACING



3 HORIZONTAL CROSS SECTION
3 AT HINGE JAMB TO BUCK, TYP.



2 HORIZONTAL CROSS SECTION
3 AT LATCH JAMB TO BUCK, TYP.

NOTES:

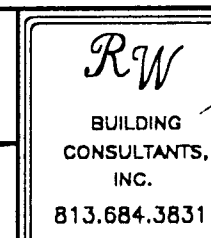
1. SPACING FOR #14 IS AS FOLLOWS: FROM TOP DOWN 1", 2 1/2", 4", 5 1/2", 13", 18" & 26". SPACING FROM THE BOTTOM UP IS THE SAME.
2. ATTACH THE STRIKE PLATE AND THE DEADBOLT PLATE TO THE ASTRAGAL USING (2) #8 x 2" LG. PHILLIPS FLATHEAD SCREWS EACH.

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILOQUIN, OR. 97624
PH. 541.783.2057

NO.	DATE	REVISIONS	BY
1	04/05/01	GENERAL REVISION	TJH

PRODUCT:
DoorCraft Alterna
6-8 GLAZED
INSWING W/SIDELITES

PART OR ASSEMBLY:
HORIZONTAL
CROSSECTIONS



PRODUCT RENEWED

ACCEPTANCE No. 02-0130.09

EXPIRATION DATE May 17, 2007

BY [Signature]

PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE

DATE MAY 17 2007

BY [Signature]

PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE

ACCEPTANCE NO. 00-0211.09

DATE: 4/24/00

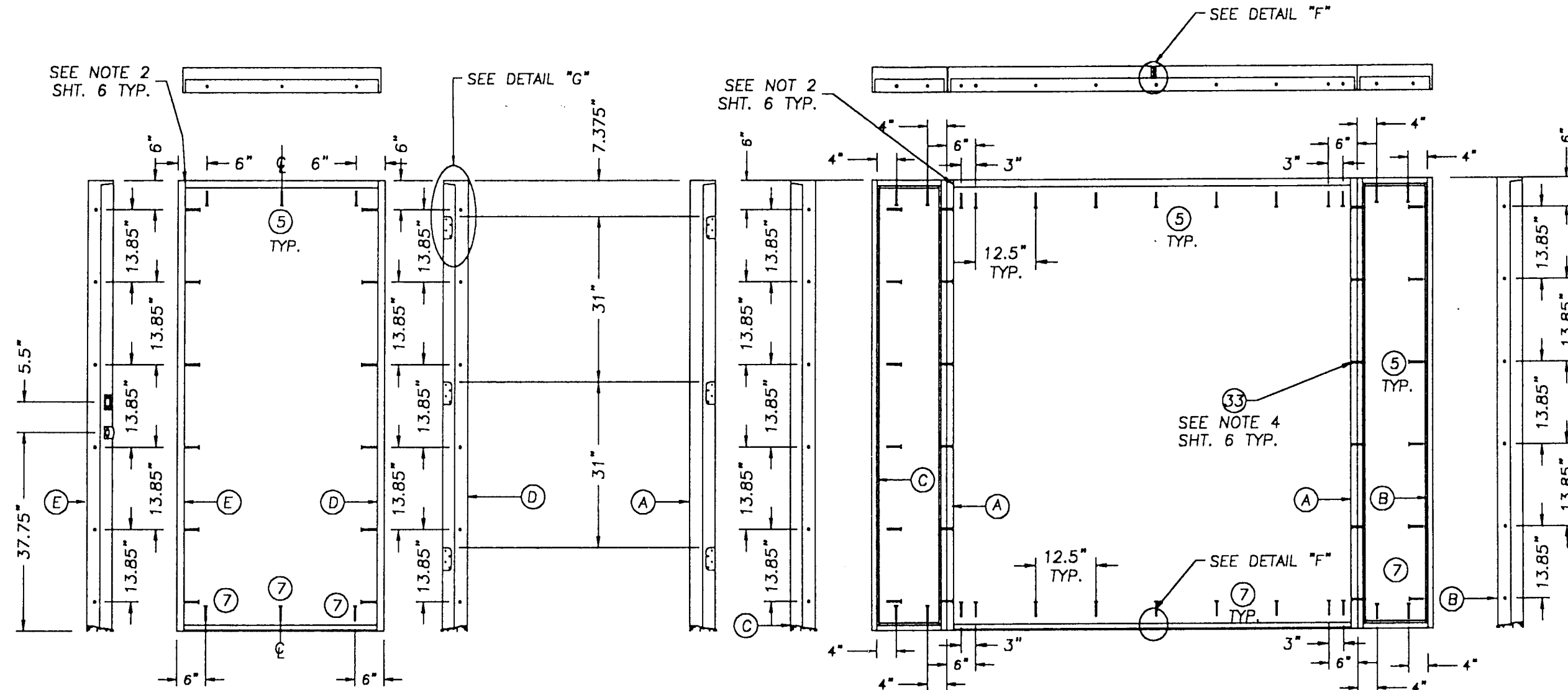
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DWG. BY: TJH

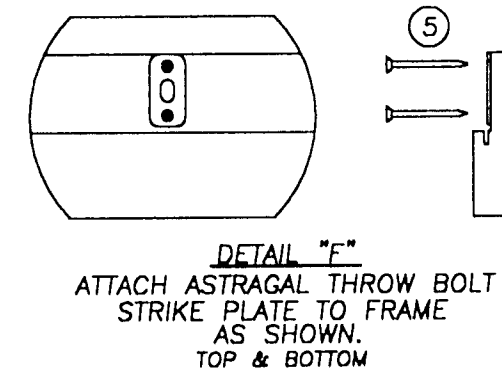
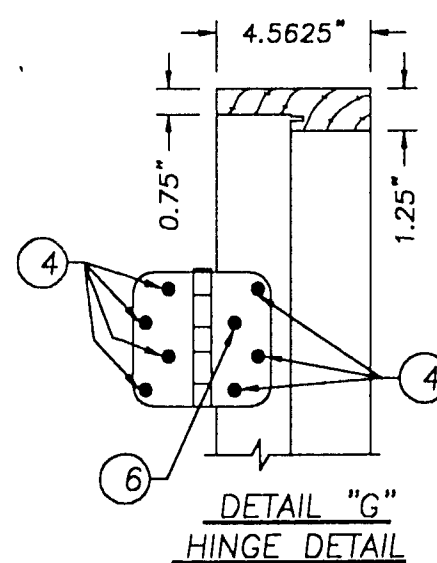
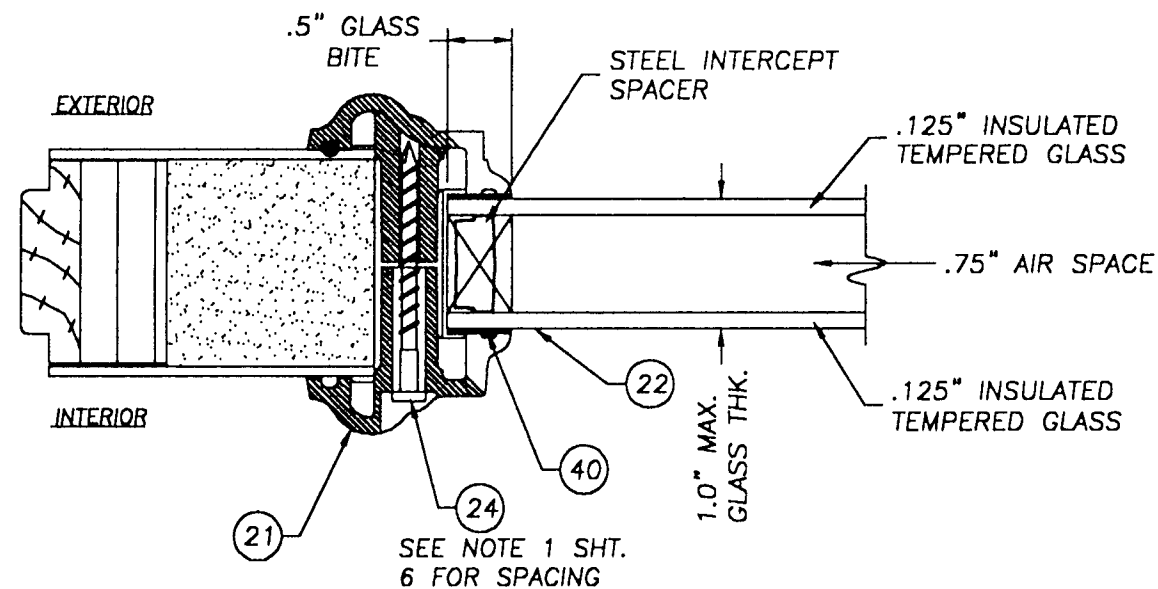
CHK. BY: RW

DRAWING NO.: S-2020

SHEET 3 OF 7



SINGLE DOOR ANCHORING LOCATIONS



PRODUCT RENEWED

ACCEPTANCE No. 02-0130.04

EXPIRATION DATE MAY 17 2009

BY [Signature]

PRODUCT CONTROL DIVISION

BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE SOUTH FLORIDA BUILDING CODE

DATE MAY 17 2009

BY [Signature]

PRODUCT CONTROL DIVISION

BUILDING CODE COMPLIANCE OFFICE

ACCEPTANCE NO. 00-0211.09

DATE: 4/24/00

SCALE: N.T.S.

DWG. BY: TJH

CHK. BY: RW

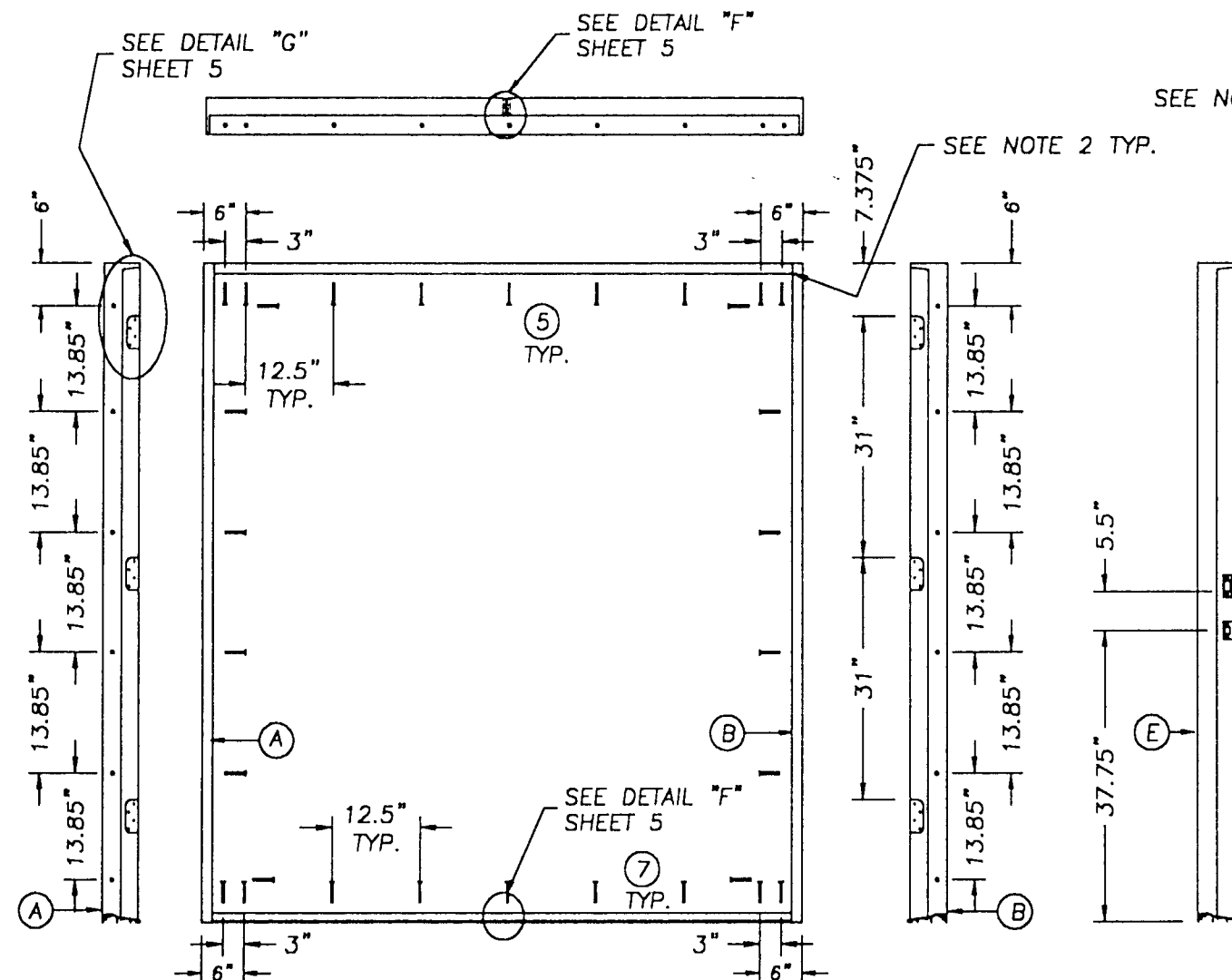
DRAWING NO.: S-2020

SHEET 5 OF 7

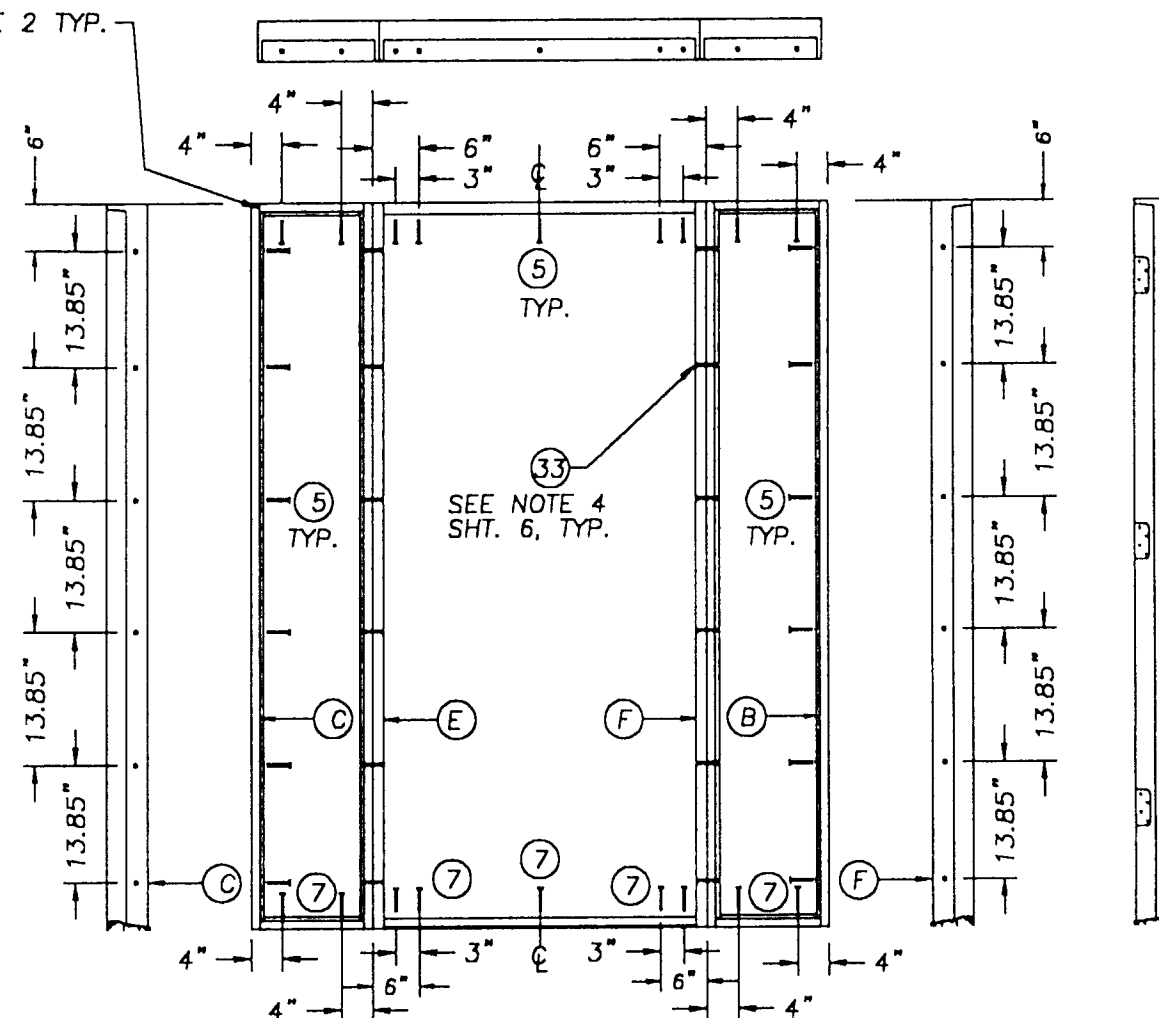
PRODUCT:		DoorCraft Alterna 6-8 GLAZED INSWING W/SIDELITES	
PART OR ASSEMBLY:		ANCHORING LOCATIONS AND GLAZING DETAIL	
NO.	DATE	GENERAL REVISION	BY
1	04/05/01		TJH
REVISIONS			

RW BUILDING CONSULTANTS, INC.
813.684.3831

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILOQUIN, OR. 97624
PH. 541.783.2057



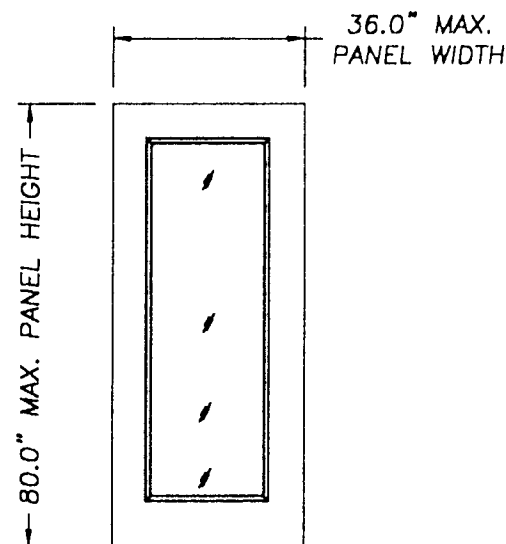
DOUBLE DOOR ANCHORING LOCATIONS



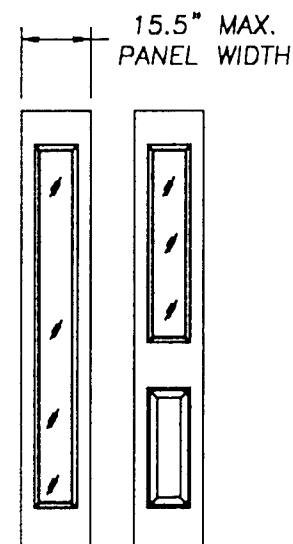
SINGLE DOOR W/SIDELITES ANCHORING LAYOUT

NOTES:

1. SPACING FOR ITEM #24 (#8 x 1 1/2" TEK SCREW) IS AS FOLLOWS: SIDELITE; TOP & BOTTOM (2) SCREWS 3" IN FROM EACH CORNER. SIDES (6) SCREWS 3.25", 13.75", 26.5", 39.375", 52.0" AND 62.625".
2. THE HEAD JAMBS ARE JOINED TO THE SIDE JAMBS USING (3) 7/8" x 2" WIRE STAPLES.
3. SPACING FOR ITEM #5 ATTACHING THE SIDELITE INTO THE FRAME IS AS FOLLOWS: 6" DOWN FROM TOP & 6" UP FROM BOTTOM WITH (2) MORE EVENLY SPACED, (4) SCREWS TOTAL EACH SIDE.
4. SPACING FOR ITEM #33 AT THE MULLION IS THE SAME AS THE SPACING FOR ITEM #5 ANCHORING THE UNIT INTO THE BUCK, (6) SCREWS EACH MULLION.



GLAZED DOOR MODELS



SIDELITE MODELS

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILOQUIN, OR. 97624
PH. 541.783.2057

PRODUCT: DoorCraft Alterma
6-8 GLAZED
INSWING W/SIDELITES
PART OR ASSEMBLY:
ANCHORING LOCATIONS
AND DOOR MODELS

NO.	DATE	GENERAL REVISION	TJH	BY
1	04/05/01			

RW BUILDING
CONSULTANTS, INC.
813.684.3831

PRODUCT RENEWALS

ACCEPTANCE No. 02-0130.09
EXPIRATION DATE MAY 17, 2007
By [Signature]
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE
DATE MAY 17, 2007
BY [Signature]
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. 00-0211.09

DATE: 4/24/00
SCALE: N.T.S.
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2020
SHEET 6 OF 7

				<p>JELD-WEN, INC. 31725 HIGHWAY 97 NORTH CHILOQUIN, OR. 97624 PH. 541.783.2057</p>
<p>ASTRAGAL (.075" WALL ALUMINUM) BY IMPERIAL #ANHRW</p>	<p>ASTRAGAL BOLT MATERIAL: C/R ROD ZINC & YELLOW CHROMATE</p>	<p>4 x 4 DOOR HINGE HAGER, FULL MORTISED, STEEL PLAIN BEARING, RESIDENTIAL WEIGHT</p>	<p>INSWING SIDELITE BOTTOM SEAL .061" VINYL WALL</p>	
<p>LVL TOP & INTERNAL RAIL</p>	<p>INSWING ALUMINUM THRESHOLD MATERIAL: ALUMINUM .055" WALL THK.</p>	<p>PLASTIC LIP LITE FRAME POLYPROPYLENE BY ODL</p>	<p>WOOD BOTTOM RAIL</p>	
				<p>RW BUILDING CONSULTANTS, INC. 813.684.3831</p>
<p>HINGE, LATCH & BLANK STYLE LVL W/WOOD CAP</p>	<p>WOOD FRAME</p>	<p>VINYL ADJUSTABLE SWEEP</p>	<p>INSWING THRESHOLD ADD-ON WATER RESERVOIR .046" ALUMINUM</p>	
		<p>PRODUCT RENEWED ACCEPTANCE No. 02-0130.04 EXPIRATION DATE May 17, 2007 By PRODUCT CONTROL DIVISION BUILDING CODE COMPLIANCE OFFICE</p>		<p>APPROVED AS COMPLYING WITH THE SOUTH FLORIDA BUILDING CODE DATE MAY 17 2007 BY <i>Maurice Perry</i> PRODUCT CONTROL DIVISION BUILDING CODE COMPLIANCE OFFICE ACCEPTANCE No. 00-0211.09</p>
<p>LOCK BLOCK (WOOD)</p>	<p>COMPRESSION WEATHERSTRIP SCHLEGEL Q-LON QDS 650</p>	<p>DATE: 4/24/00 SCALE: N.T.S. DWG. BY: TJH CHK. BY: RW DRAWING NO.: S-2020 SHEET 7 OF 7</p>		